

SAFETY DATA SHEET

Blasocut 4000 Strong

MSDS no. AA04104-0000087212

In accordance with the Standard for Classification and Labeling of Chemical Substance and Safety Data Sheet,
Article 10 Paragraph 1

Section 1. Chemical product and company identification

A. Product name : Blasocut 4000 Strong
Product code : 00872-12

B. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Industrial use only.
Metal working fluids

Uses advised against

Consumer use.

C. Manufacturer : BLASER SWISSLUBE AG
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Switzerland
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E-Mail: contact@blaser.com

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Emergency telephone : +82 2 3479 8401 (7d/24h)

Section 2. Hazards identification

A. Hazard classification : EYE IRRITATION - Category 2A
This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :



Signal word : Warning

Hazard statements : H319 - Causes serious eye irritation.

Precautionary statements

Prevention : P280 - Wear eye or face protection.

Response : P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Section 2. Hazards identification

Storage : Not applicable.

Disposal : Not applicable.

C. Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	Classification	Identifiers	%
Sulfonic acids, petroleum, sodium salts	EYE IRRITATION - Category 2A	CAS: 68608-26-4	≤10
1-phenoxypropan-2-ol	EYE IRRITATION - Category 2A	CAS: 770-35-4	≤5
potassium hydroxide	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1	CAS: 1310-58-3	≤5
pyridine-2-thiol 1-oxide, sodium salt	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2	CAS: 3811-73-2	<0.1
2-n-butyl-benzo[d]isothiazol-3-one	SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1	CAS: 4299-07-4	<0.1

Section 3. Composition/information on ingredients

Additional information :

Neutralisation product: Equilibrium of Ionic Pairs according to REACH Annex V, 4.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

- A. Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Continue to rinse for at least 10 minutes. Check for and remove any contact lenses. Get medical attention.
- B. Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- C. Inhalation** : Avoid breathing vapor or mist. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- D. Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- E. Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- A. Extinguishing media**
- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- B. Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
sulfur oxides
carbonyl halides
metal oxide/oxides
- C. Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- B. Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- C. Methods and materials for containment and cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

- A. Precautions for safe handling**
- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- B. Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: -70 to 40°C (-94 to 104°F). Shelf life: 24 months. Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
potassium hydroxide	ISHA Article 42 (Republic of Korea, 1/2020) CEIL: 2 mg/m ³ .

Biological exposure indices

No exposure indices known.

- B. Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

- Respiratory protection** : A respirator is not needed under normal and intended conditions of product use. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators.
- Eye protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Wear suitable gloves tested to EN374. Nitrile gloves. thickness 0.3 mm (minimum) .
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved before handling this product.
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.

Color : Green.

B. Odor : Agreeable.

C. Odor threshold : Not available.

D. pH : 8.5 to 9.2 [Conc. (% w/w): 5%]

E. Melting/freezing point : Not available.

Pour point : -39°C (-38.2°F)

Section 9. Physical and chemical properties

- F. Boiling point or initial boiling point and boiling range** : Not available.
- G. Flash point** : Open cup: Not applicable.
Fire point : Not available.
- H. Evaporation rate** : Not available.
- I. Flammability (solid, gas)** : Not available.
- J. Lower and upper explosive (flammable) limits** : Not available.
- K. Vapor pressure** : Not available.
- L. Solubility in water** : Not available.
Miscible with water : Yes.
- M. Vapor density** : Not available.
- N. Relative density** : Not available.
Density : 0.99 g/cm³ [20°C (68°F)]
- O. Partition coefficient: n-octanol/water** : Not applicable.
- P. Auto-ignition temperature** : Not available.
- Q. Decomposition temperature** : Not available.
- R. Viscosity** : Dynamic (room temperature): Not available.
 Kinematic (room temperature): Not available.
 Kinematic (40°C (104°F)): 71 mm²/s (71 cSt)
Flow time (ISO 2431) : Not available.
- S. Molecular weight** : Not applicable.

Particle characteristics

- Median particle size** : Not applicable.

Section 10. Stability and reactivity

- A. Chemical stability** : Shelf life: 24 months.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- B. Conditions to avoid** : No specific data.
- C. Incompatible materials** : No specific data.
- D. Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

A. Information on the likely routes of exposure

Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Eye contact** : Causes serious eye irritation.

Section 11. Toxicological information

Over-exposure signs/symptoms

Inhalation	: No specific data.
Ingestion	: No specific data.
Skin contact	: No specific data.
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name

Sulfonic acids, petroleum, sodium salts

-

1-phenoxypropan-2-ol

-

-

potassium hydroxide

pyridine-2-thiol 1-oxide, sodium salt

-

2-n-butyl-benzo[d]isothiazol-3-one

-

Result

Rat - Oral - LD50

>5 g/kg

Toxic effects: Gross Metabolite Changes - Weight loss or decreased weight gain

Rabbit - Dermal - LD50

>5000 mg/kg

Rat - Oral - LD50

2830 mg/kg

Rat - Dermal - LD50

>2000 mg/kg

Rat - Inhalation - LC50 Dusts and mists

>5 mg/l [4 hours]

Rat - Oral - LD50

333 to 338 mg/kg

Rabbit - Dermal - LD50

1800 mg/kg

Rat - Female - Oral - LD50

1208 mg/kg

Rat - Dermal - LD50

>2000 mg/kg

Rat - Oral - LD50

4267 to 4732 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name

potassium hydroxide

-

-

Result

Guinea pig - Skin - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 50 mg

Human - Skin - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 50 mg

Rabbit - Skin - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 50 mg

Conclusion/Summary [Product] : pH value - Used for classification

Serious eye damage/eye irritation

Product/ingredient name

potassium hydroxide

Result

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 1 mg

Section 11. Toxicological information

Conclusion/Summary [Product] : pH value - Used for classification

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

CMR - ISHA Article 42 Occupational Exposure Limits

Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
pyridine-2-thiol 1-oxide, sodium salt	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (nervous system) - Category 1

Aspiration hazard

Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Blasocut 4000 Strong	>2000	>2000	N/A	N/A	N/A
1-phenoxypropan-2-ol	2830	2500	N/A	N/A	N/A
potassium hydroxide	500	N/A	N/A	N/A	N/A
pyridine-2-thiol 1-oxide, sodium salt	500	790	N/A	N/A	0.5
2-n-butyl-benzo[d]isothiazol-3-one	2500	2500	N/A	N/A	N/A

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name

1-phenoxypropan-2-ol

Result

LC50

Daphnia

370 mg/l [48 hours]

EC50

Algae

>100 mg/l [96 hours]

EC50

Fish

220 to 460 mg/l [96 hours]

pyridine-2-thiol 1-oxide, sodium salt

EC50

Daphnia

0.0088 mg/l [48 hours]

EC50

Algae

0.0012 mg/l [72 hours]

2-n-butyl-benzo[d]isothiazol-3-one

EC50

Daphnia

0.093 mg/l [48 hours]

EC50

Algae

0.45 mg/l [72 hours]

LC50

Fish

0.15 mg/l [96 hours]

Conclusion/Summary [Product] : Not available.

B. Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

C. Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
1-phenoxypropan-2-ol	1.41	-	Low

D. Mobility in soil

Soil/Water partition coefficient : Not available.

E. Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	Not regulated.	Not regulated.	Not regulated.
B. UN proper shipping name	Not regulated.	Not regulated.	Not regulated.
C. Transport hazard class(es)	Not regulated.	Not regulated.	Not regulated.
D. Packing group	Not regulated.	Not regulated.	Not regulated.
E. Environmental hazards	No.	No.	No.

F. Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.
(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.
(Harmful substances requiring permission)

Article 2 of Youth Protection Act on Substances Hazardous to Youth : Not applicable.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:
 potassium hydroxide

ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) : None of the components are listed.

ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement) : The following components are listed: potassium hydroxide

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check-up) : None of the components are listed.

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) : The following components are listed: potassium hydroxide

B. Regulation according to Chemicals Control Act

Article 11 (TRI) : The following components are listed: Potassium hydroxide

Article 18 Prohibited (K-Reach Article 27) : None of the components are listed.

Article 19 Candidate substances subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 19 Subject to authorization (K-Reach Article 25) : None of the components are listed.

Article 20 Toxic Chemicals (K-Reach Article 20) : Not applicable

Article 20 Restricted (K-Reach Article 27) : None of the components are listed.

Article 39 (Accident Precaution Chemicals)
 Not listed.

Section 15. Regulatory information

MoE 2021-51 - Regulations on the quantity of toxic substances, restricted substances, prohibited substances and permitted substances

Ingredient name	Higher regulated quantity	Lower regulated quantity
2-n-butyl-benzo[d]isothiazol-3-one	400 tonnes	20 tonnes
2-Methyl-4- isothiazolin-3-one	200 tonnes	5 tonnes

Existing Chemical Substances Subject to Registration : The following components are listed: Potassium hydroxide, 2-n-Butyl-benzo[d]isothiazol-3-one, p-Mentha-1,8-diene; Limonene; Dipentene, 2-Methyl-4-isothiazolin-3-one

C. Dangerous Materials Safety Management Act : Not applicable.

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Republic of Korea : All components are listed or exempted.

Section 16. Other information

A. References : - Registry of Toxic Effects of Chemical Substances
- United States Environmental Protection Agency ECOTOX

B. Date of issue/Date of revision : 2026년03월13일

C. Version : 1.06

Date of printing : 2026년03월13일

Prepared by : Product Stewardship Blaser Swisslube AG

D. Other

Indicates information that has changed from previously issued version.

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.